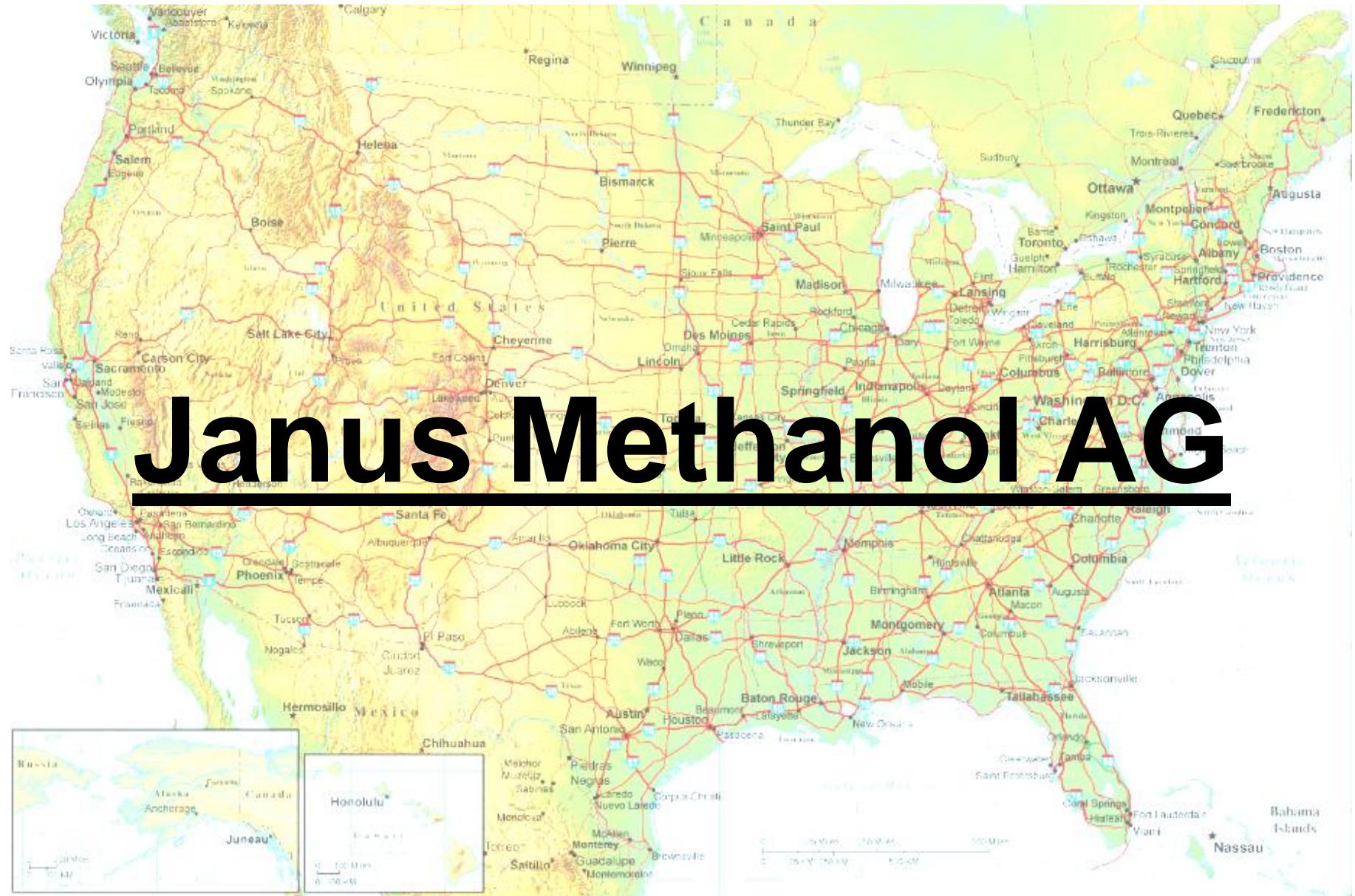
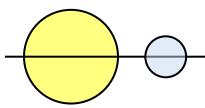
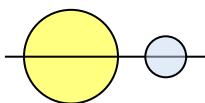


GigaMethanol and Gas to Gasoline

NPRA, San Antonio March, 2011







Janus Methanol AG

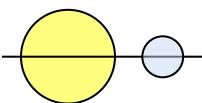
- Registered In Switzerland – a methanol and chemical development and operating Company

Janus Methanol AG

GigaMethanol BV

Pandora Methanol LLC

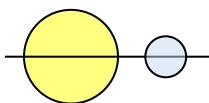
- Janus team consists of very experienced methanol players that have developed, financed, built, operated and marketed numerous plants
- Chairman – Mr. Deo van Wijk



Janus Methanol AG

Handelsregister Registre du commerce Registre d'entreprise

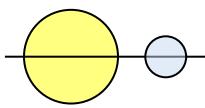
- Mr. van Wijk formed Saturn in 1994 – built Titan and Atlas in Trinidad together with BP utilising Lurgi Technology
- Janus formed in 2007 – comprising approximately 30 people
- Top 10 people have 30+ years' experience each
- Worldwide experience comes from BP, Lurgi, Ferrostaal and MG
- Strong history of large scale projects in conjunction with Lurgi



Our Experience in Trinidad & Tobago

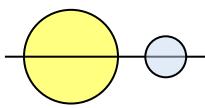
2009





GigaMethanol Technology

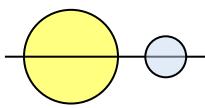




Definitions

MegaMethanol® Technology

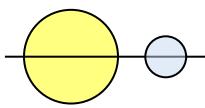
- 5 000 ton methanol per day in a single train
- ATLAS, the 1st MegaMethanol® project, developed and implemented in conjunction with Mr. van Wijk, Dr. Balthasar and Dr. Wagner
- Successfully operated in Trinidad (ATLAS), Iran (Zagros I & II) and Malaysia (Petronas)
- Presently four plants are in operation and two plants in construction/ erection (two trains in China after coal gasification)



Definitions

GigaMethanol Technology

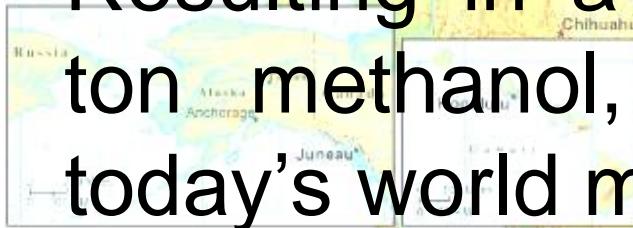
- 10 000 ton methanol per day in a single train configuration based on ATLAS
- Utilising Lurgi's sophisticated high-pressure ATR-technology and two stage methanol synthesis
- Economy of scale promises a significant reduction in specific investment cost compared to MegaMethanol technology



Definitions

GigaMethanol Project

- Consisting of two trains producing 20 000 ton methanol per day
- Second train is a 100 percent copy of the first, together with common utilities resulting in expected cost savings of 30 – 40 percent for the second train
- Resulting in a yearly production of 7 million ton methanol, representing 15 percent of today's world methanol production

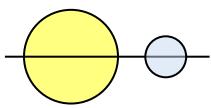


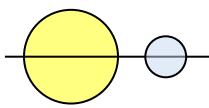
The ATLAS plant - the mother of MegaMethanol® and the foundation of GigaMethanol



Plant located in Trinidad, one single train, design capacity: 5 000 tpd

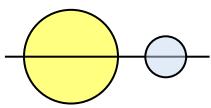
In 2008: 360 operational days at 108% of the design capacity





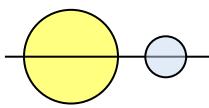
1) Changes at Gas Generation





2) Changes at Methanol Synthesis



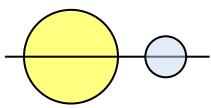


3) Changes at Distillation



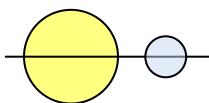
4) Changes at Syngas Compressor





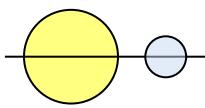
5) Changes at Fired Heater





6) Changes at Utilities/ Sea water Cooling



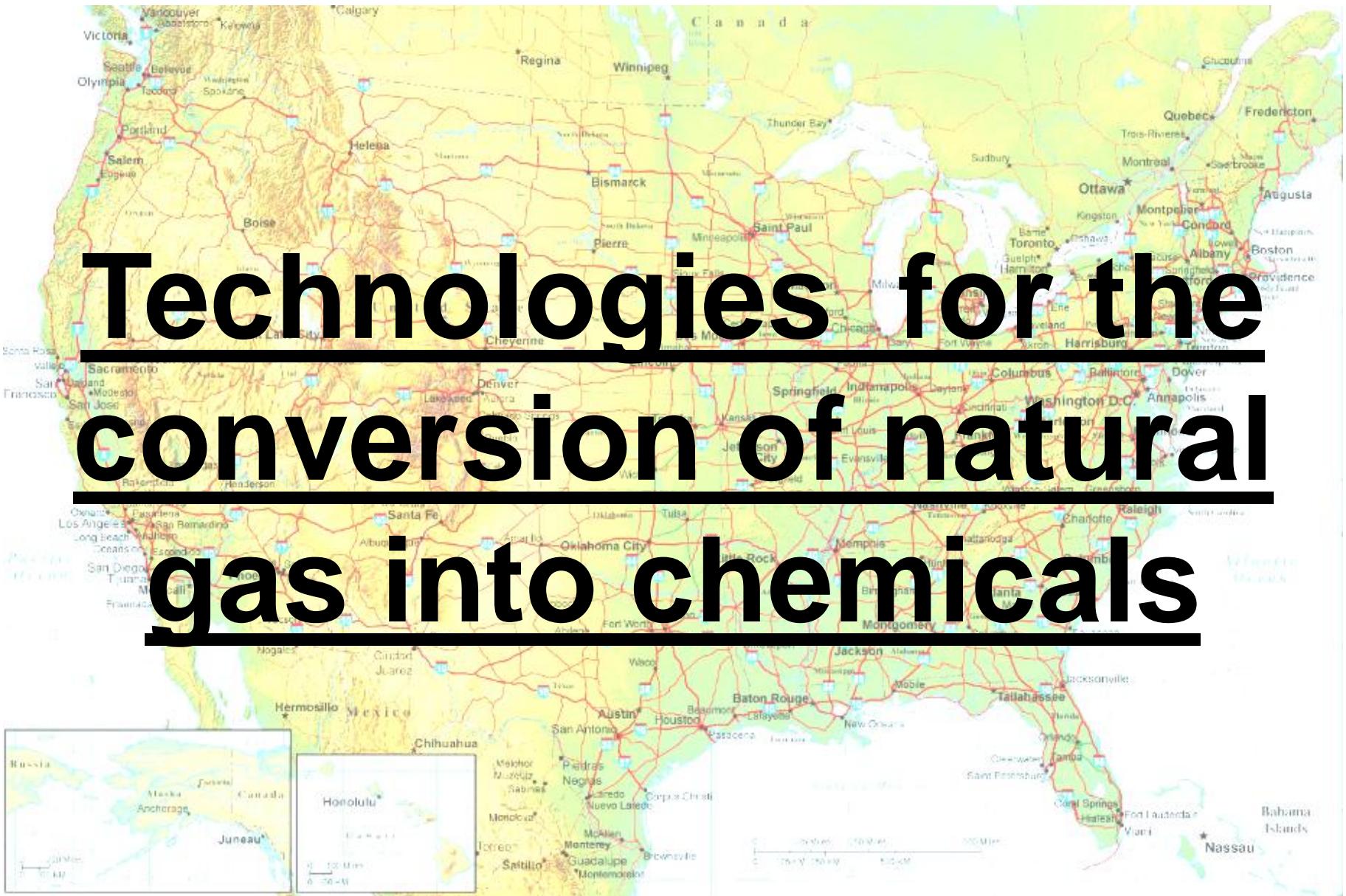
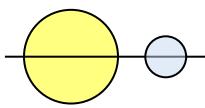


Summary GigaMethanol technology

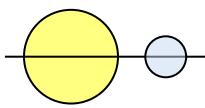
In the sum:

With only acceptable increased investment cost the production can be increased from 5 000 tpd up to 10 000 tpd using equipment proven and utilised in the ATLAS plant!





Technologies for the conversion of natural gas into chemicals

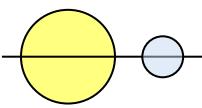


Conversion of Syngas into Petrochemicals

- Fischer-Tropsch

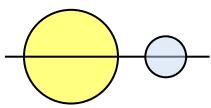
Known Methanol Conversion Technologies

- Methanol to Gasoline (MTG)
- Methanol to Propylene (MTP)
- Methanol to Olefins (MTO)



Methanol to Gasoline (MTG)

- Today the only proven methanol conversion technology
- Can be licensed from ExxonMobil
- Used in New Zealand in the past, improved significantly since that time
- In 2009 an optimised plant in Jincheng (China) started successfully and it is running well
- Chinese plant = reference for all MTG projects



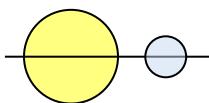
NEW ZEALAND MTG FACILITY: NEW PLYMOUTH NZ



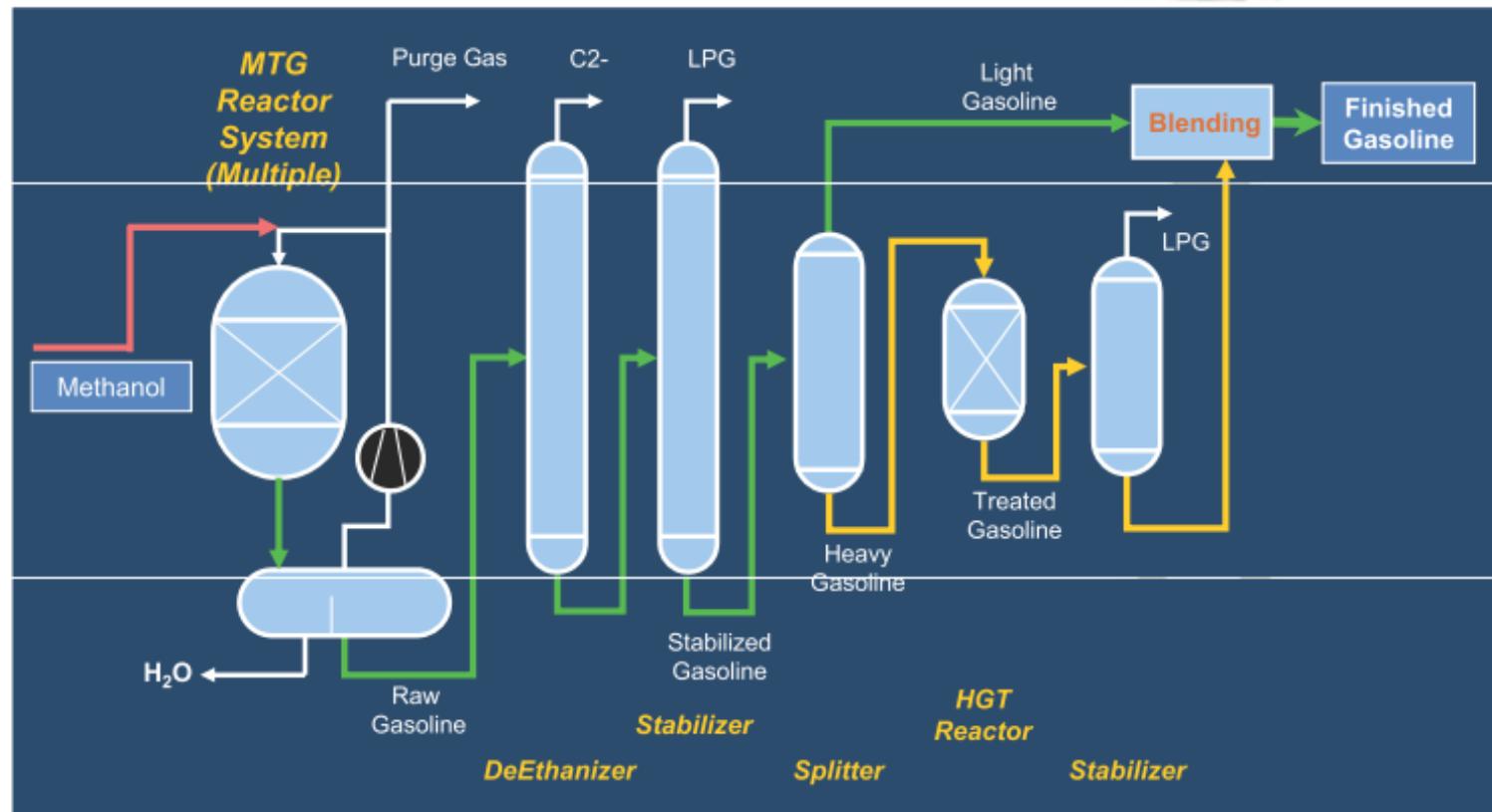
14,500 BPD plant in New Plymouth New Zealand.

Plant ownership 75% NZ Government and 25% ExxonMobil.

ExxonMobil
Research and Engineering

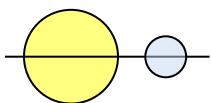


EMRE MTG PROCESS FLOW DIAGRAM

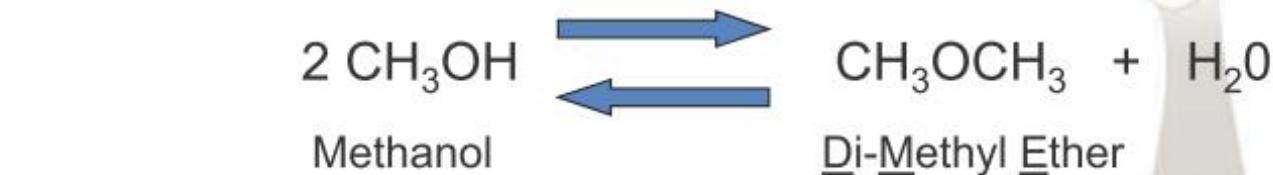


ExxonMobil
Research and Engineering

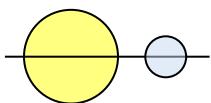
Bahama Islands



MTG REACTION PATH



ExxonMobil
Research and Engineering

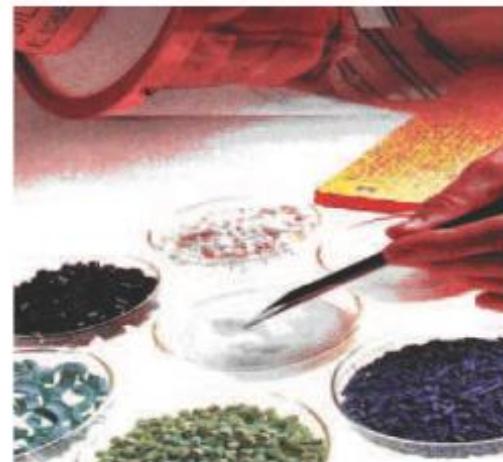


2ND GENERATION MTG TECHNOLOGY

- Second Generation Design based on 10 years learning's from New Zealand operation
- Improved heat integration
- Improved process efficiency

Reduced capital cost

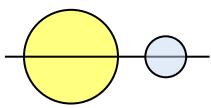
Reduced operating cost



ExxonMobil is the world leader in catalyst development and manufacture



ExxonMobil
Research and Engineering



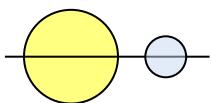
World's First Coal to Liquids Plant using MGT

- **Jincheng Anthracite Mining Group (JAMG) plant in Shanxi Province China is the first 2nd generation MTG Plant**



- **The JAMG complex is demonstrating the coal to gasoline concept with Chinese gasification technologies**

ExxonMobil
Research and Engineering



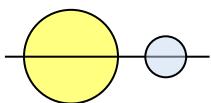
MTG YIELDS AND PROPERTIES/COMPOSITION

MTG GASOLINE YIELDS

	Percent of Feed	Percent of Hydrocarbon Product
Gas	1%	2%
LPG	5%	11%
Gasoline	38%	87%
H ₂ O	56%	-

MTG GASOLINE PROPERTIES/COMPOSITION

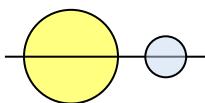
Octane, RON	92
Octane, MON	82
(R+M)/2	87
Paraffins, vol%	53
Olefins, vol%	12
Naphthenes, vol%	9
Aromatics, vol%	26
Benzene, vol%	0.3
Sulfur	nil



MTG GASOLINE VS. U.S. CONVENTIONAL GASOLINE

- MTG Gasoline is completely compatible with conventional gasoline
- MTG Gasoline contains essentially no sulfur and low benzene

	2005 Summer	2005 Winter	MTG Gasoline	US Regulation
API Gravity	58.4	61.9	61.8	
Aromatics (%Vol)	27.7	24.7	26.5	
Olefins (%Vol)	12	11.6	12.6	
RVP (psi)	8.3	12.12	9	
T50 (F)	211.1	199.9	201	
T90 (F)	330.7	324.1	320	
Sulfur (PPM)	106	97	0	30
Benzene (%Vol)	1.21	1.15	0.3	1 (0.62)

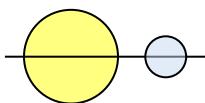


F-T & MTG COMPONENT YIELDS

Components	Fischer-Tropsch Co Catalyst @ 220 C	Fischer-Tropsch Fe Catalyst @ 340 C	MTG
Fuel Gas	6	15	1.1
LPG	6	23	10.0
Naphtha	19	36	
GASOLINE			88.8
Distillate/Diesel	22	16	
Fuel Oil/Wax	46	5	
Oxygenates	1	5	

- F-T yields depend on catalyst, temperature and specific technology
- F-T processes produce a range of hydrocarbons and oxygenates that require refining processes to convert F-T liquids to conventional fuels
- MTG produces a conventional gasoline and an LPG stream

Data Sources: Sasol 2004 publication.



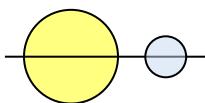
2009 NRC STUDY: LIQUID TRANSPORTATION FUELS FROM COAL / BIOMASS

F-T & MTG ECONOMIC COMPARISON

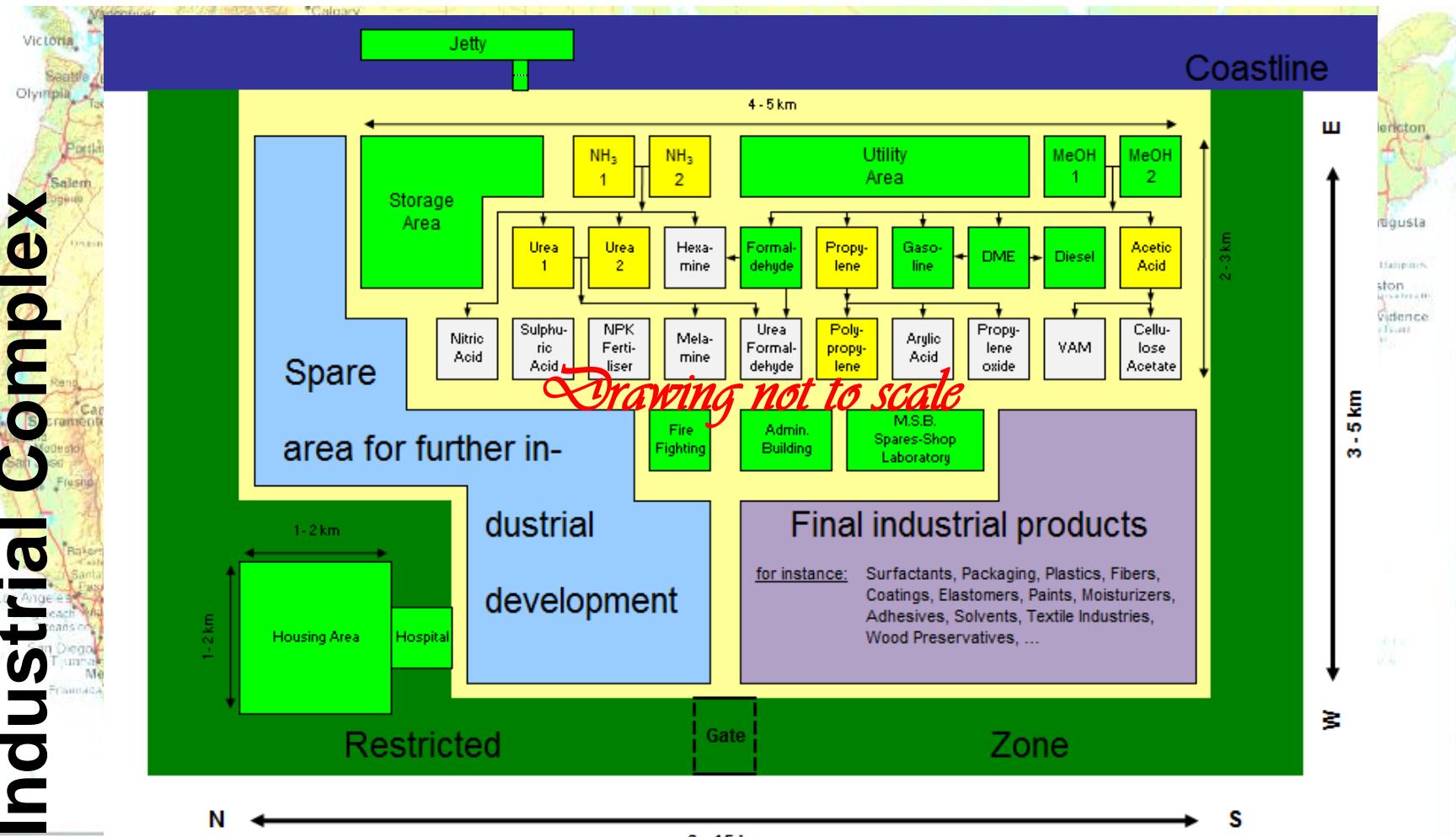
		Fischer-Tropsch No CO ₂ Capture	Fischer-Tropsch With CO ₂ Capture	MTG No CO ₂ Capture	MTG With CO ₂ Capture
INPUT	Coal, tpd (as received)	26,700	26,700	22,900	23,200
OUTPUTS	Diesel, bpd	28,700	28,700		
	Gasoline, bpd	<u>21,290</u>	<u>21,290</u>	<u>50,000</u>	<u>50,000</u>
	Total Liquid Fuel, bpd	50,000	50,000	50,000	50,000
	Electricity, MW e	427	317	145	111
THERMAL EFF. (LHV)		49.1%	47.6%	54.2%	52.9%
TOTAL PLANT COST (\$M)		4,880	4,950	3,940	4,020
TOTAL PLANT COST (\$K/bpd)		97.6	98.9	78.8	80.4
EST. BREAKEVEN CRUDE PRICE (\$/BBL)		56	68	47	51

- The study indicated the MTG based plant had slightly higher overall efficiency and lower construction costs
- CO₂ Sequestration lowered efficiency by about 1.5% and raised costs 1.5-2%

Data Sources: Liquid Transportation Fuels from Coal and Biomass, © National Academy of Sciences, 2009; <http://www.nap.edu/catalog/12620.html>



Natural Gas-Based Industrial Complex



MeOH = Methanol, 1+2 = 20,000 tpd

NH₃ = Ammonia, 1+2 = 10,000 tpd

Urea = Fertiliser, 1+2 = 6,000 to 8,000 tpd

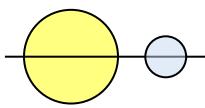
DME = Dimethyl ether (fuel)

VAM = Vinyl acetate monomer

Utilities = Electrics, Water (drinking, raw, cooling, demin), O₂ and N₂, Instrument air

First Phase
Second Phase
Third Phase

Alabama
Shores



**Thank you
very much!**

